

EXH

Self-Relieving High Pressure Regulator

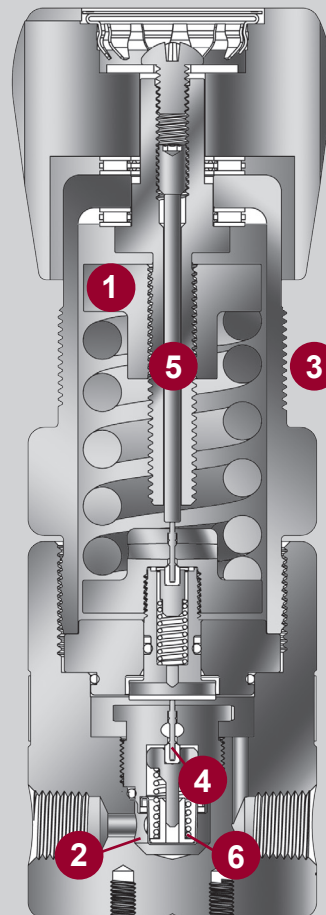


The AURA EXH self-relieving high pressure regulator provides primary pressure control of non-corrosive gas or liquid for delivery pressures up to 4500 psig. Ensuring reliable pressure control, the EXH vents excess downstream pressure to atmosphere through the bonnet as the delivery pressure is decreased. AURA's encapsulated seat design consolidates the numerous moving internal components of a standard regulator design into one single piece, allowing for ease of maintenance and minimizing potential failure points. Protected by a 10-micron 360° filter, the encapsulated seat provides significantly more filtration of impurities than the standard pressed-in disk filter. The encapsulated seat also filters damaging particles from all ports rather than just the pipeline port. Available with multiple seat materials and orifice sizes, the EXH's capsule provides optimum performance in any application.

The EXH's high-load marginal spring provides reliable control to enable steady delivery pressures even at high flow rates. With its minimal installation requirements, the EXH allows the end-user the flexibility to easily panel or surface mount the regulator. When not self-relieving, the EXH provides positive shut-off enabling a helium leak-tight seal. Additionally, the EXH undergoes multiple flow and function tests as a completed assembly, including optional peripherals, to ensure the highest levels of durability and performance.

EXH Features

- 1. Self-relieving standard**
 - Steady downstream pressure
- 2. 10-micron 360° filter**
 - Significantly more filtration of impurities than disk
- 3. Threaded bonnet with minimal installation requirements**
 - Easily panel mounted
- 4. Multiple seat materials**
 - Ensures reliability by eliminating reaction with media
- 5. Non-rising stem design**
 - Minimal space requirements
- 6. High load marginal spring**
 - Tighter pressure control between flowing and non-flowing conditions



EXH Self-Relieving High Pressure Regulator

Technical Data and Product Specifications

EXHS Materials of Construction

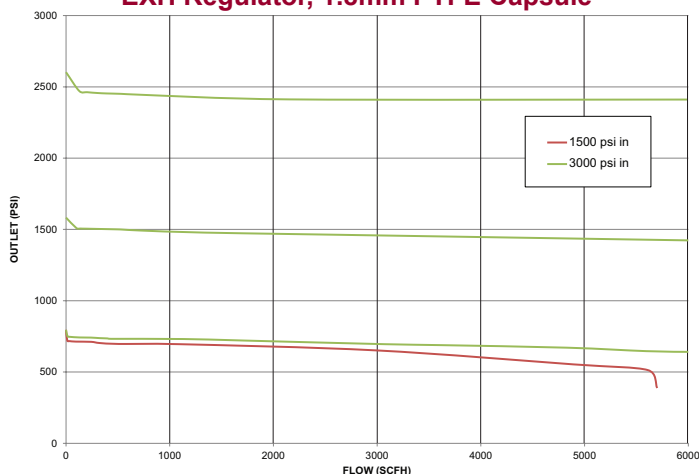
Body	316L stainless steel
Bonnet	304 stainless steel
Piston	316L stainless steel
Seat	PTFE, PCTFE, PEEK
10-micron 360° filter	316L stainless steel
Nozzle	316L stainless steel
Cylinder	316L stainless steel

Seat holder	316L stainless steel
Spring plate	316L stainless steel
Piston spring	17-7 stainless steel
Piston O-ring	PCTFE
O-ring seals	Viton
Piston back-up ring	PTFE

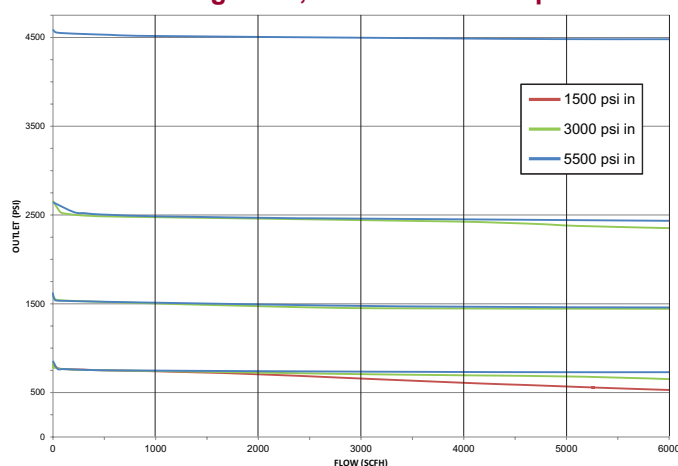
Functional Specifications

Design Pressure	<ul style="list-style-type: none"> Working pressure: 3000 psig PTFE Working pressure: 5500 psig PCTFE Working pressure: 6000 psig PEEK Burst pressure: > 4x Working pressure 	Temperature	<ul style="list-style-type: none"> PTFE: -40°F to 140°F (-40°C to 60°C) PCTFE: -40°F to 150°F (-40°C to 66°C) PEEK: -40°F to 275°F (-40°C to 135°C)
Maximum Inlet Pressure	<ul style="list-style-type: none"> PTFE (3000 psig maximum inlet pressure) PCTFE (5500 psig maximum inlet pressure) PEEK (6000 psig maximum inlet pressure) 	Weight (bare body)	<ul style="list-style-type: none"> 4lbs 12oz (2.15 kg)
Leak Rate	<ul style="list-style-type: none"> External: 1×10^{-7} He ccs Seat: 1×10^{-7} He ccs 	Gauges (optional)	<ul style="list-style-type: none"> 2" manufactured to ANSI/ASME B40.1

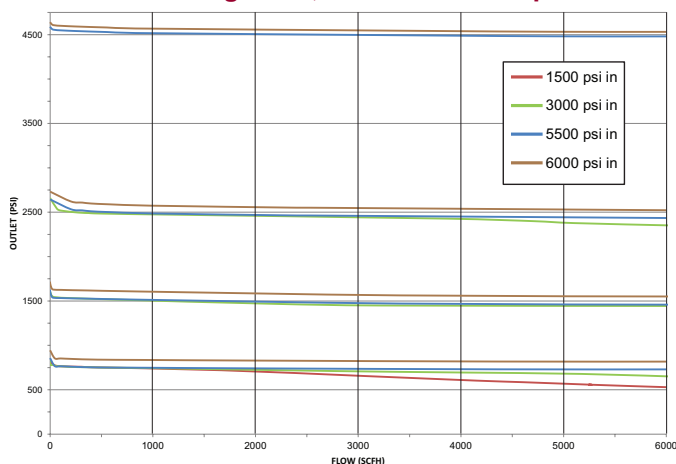
EXH Regulator, 1.8mm PTFE Capsule



EXH Regulator, 3.2mm PCTFE Capsule



EXH Regulator, 1.8mm PEEK Capsule

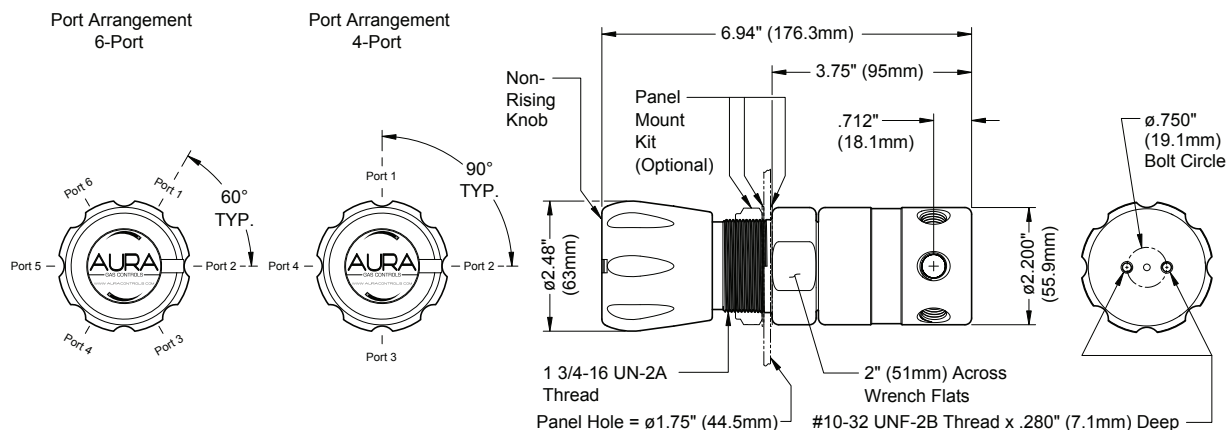


Each EXH regulator assembly includes:

- 100% helium leak check
- 100% function test
- Silicone-free assembly
- Certificate of conformance

AURA Products are Manufactured and Assembled in the U.S.A.

Mounting and Installing Information



Ordering Information

EXH 4 5 6 7 8 -01- 13 14 15 - 16 17 0

Digit 4 - Material of Construction

S = 316L stainless steel

Digit 5 - Pressure Range

- 1 = 0-750 psig
- 2 = 0-1500 psig
- 3 = 0-2500 psig
- 4 = 0-4500 psig*

* Not available with PTFE seat

Digit 6 - Gauges (Major/Minor Scale)

- 0 = None
- 1 = Inlet (psig/kPa)
- 2 = Outlet (psig/kPa)
- 3 = Both inlet and outlet (psig/kPa)
- 5 = Inlet (BAR/psig)
- 6 = Outlet (BAR/psig)
- 7 = Both inlet and outlet (BAR/psig)

Digit 7 - Orifice Size and Seat

- 1 = Cv .02 (1.1mm) PTFE
- 2 = Cv .06 (1.8mm) PTFE
- 3 = Cv .1 (3.2mm) PTFE
- 6 = Cv .06 (1.8mm) PCTFE
- 7 = Cv .1 (3.2mm) PCTFE
- B = Cv .06 (1.8mm) PEEK

Digit 8 - Assembly

See the EXH Port Configuration Table on the back of this brochure for choice of assembly.

Digits 13-15 - Inlet Fitting

Cylinder Connection*
 000 = None (1/4" female NPT)
 M06 = 6mm ss compression tube fitting
 M12 = 12mm ss compression tube fitting
 TF2 = 1/8" ss compression tube fitting
 TF4 = 1/4" ss compression tube fitting
 TF6 = 3/8" ss compression tube fitting
 TF8 = 1/2" ss compression tube fitting

Digit 16 - Valve Assembly

- 0 = No valve
- 1 = Diaphragm valve (not available in 0-4500 psig outlet range)

Digit 17 - Outlet Fitting

- 0 = None (1/4" female NPT)
- 1 = 1/4" male NPT fitting
- 2 = 1/8" ss compression tube fitting
- 3 = 1/4" ss compression tube fitting
- 4 = 3/8" ss compression tube fitting
- 5 = 1/2" ss compression tube fitting
- 6 = 6mm ss compression tube fitting
- 7 = 8mm ss compression tube fitting
- 8 = 10mm ss compression tube fitting
- 9 = 12mm ss compression tube fitting

Accessories:

Panel mount kit
 EPXA0004-01-000-000

Stainless steel control station
 EXPV0004-01-000-1SH

Key:

ss = Stainless steel

NOTE: If you are unable to find a configuration specific to your application's needs, call AURA Gas Controls directly at 800.582.2565.

*AURA Supports all major international cylinder connections including: CGA, BS 341, DIN 477, JIS B 8246, and others available



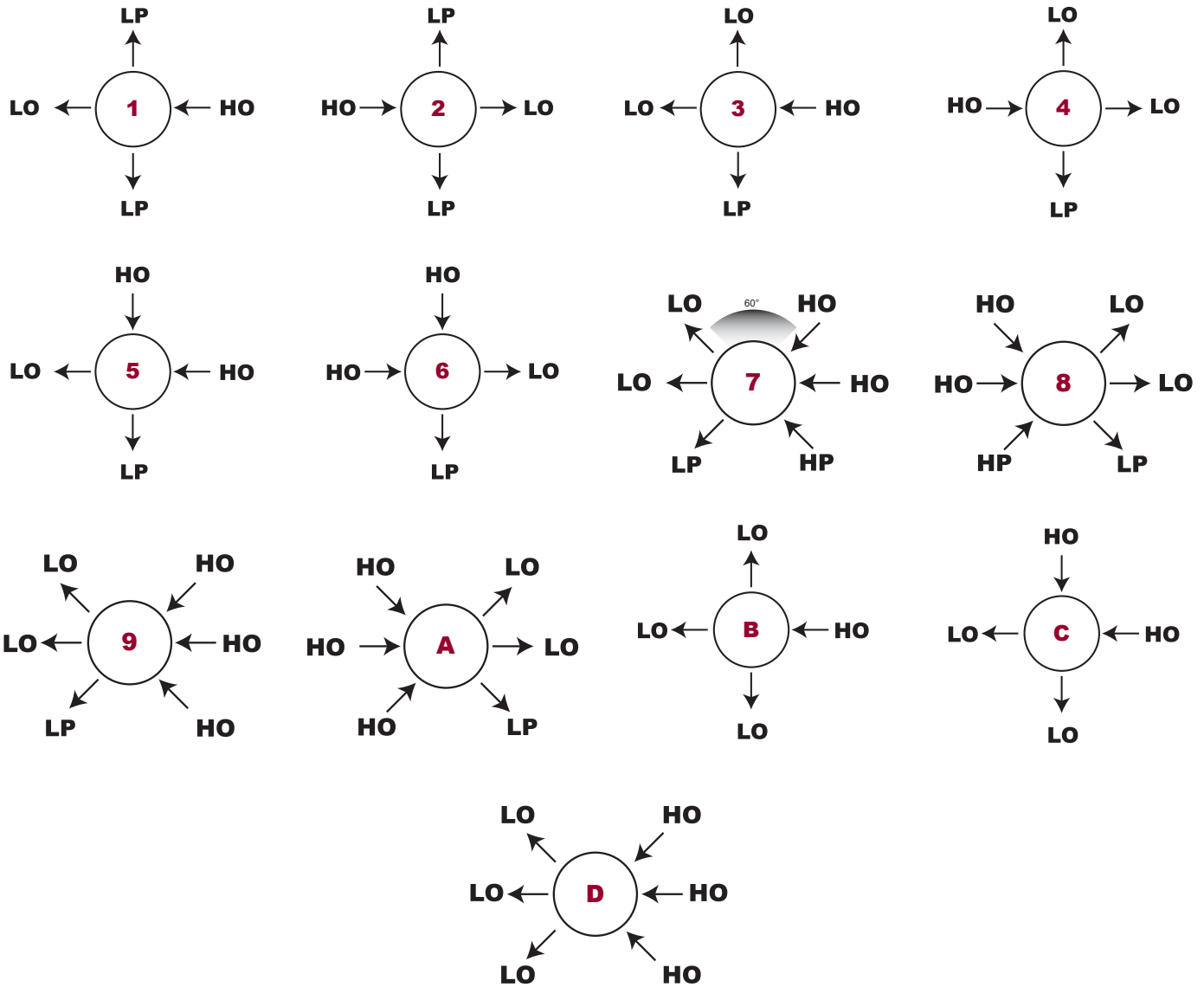
1501 Harpers Road, Virginia Beach, Virginia 23454

800.582.2565

www.AURACONTROLS.com

Registered ISO 9001





Key:

LO - Low Pressure Open
LP - Low Pressure Plugged
HO - High Pressure Open
HP - High Pressure Plugged